

# **Epoxy Mortar for Applications in Concrete**



ltem	Art. No.	Languages on Contents the cartridge	Sales unit	Sales unit [pcs]
FIS EP 585 S	553514	PT, ES, EN	1 cartridge 585 ml, 1 x FIS MR Plus	14

# **Processing and curing time**

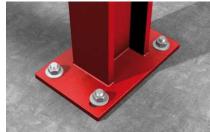
Temperature at anchoring base	Processing time	Curing time <sup>1)</sup>		
+ 5 °C - 9 °C	180 min.	96 hrs.		
+10 °C - +14 °C	90 min.	48 hrs.		
+15 °C - +19 °C	60 min.	36 hrs.		
+20 °C - +29 °C	30 min.	24 hrs.		
+30 °C - +40 °C	15 min.	12 hrs.		



### **Applications**

- Columns
- Beams
- Shear dowels
- Starter bars

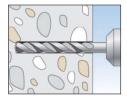




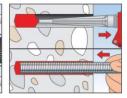
Column Bases

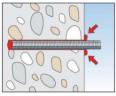
Steel Girders

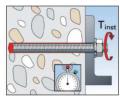
#### Installation in concrete with FIS EP and FIS A



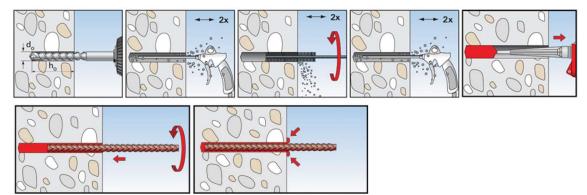








#### Installation in concrete with FIS EP and Rebars



## **Building materials**

Suitable for: Concrete C20/25 to C50/60, non-cracked and cracked

### **Advantages**

- FIS EP is the economical epoxy resin mortar for applications in concrete that do not require approval.
- The epoxy mortar FIS EP can also be used in cracked concrete for construction site for the convenient installation.
- With the anchor rod FIS A / Rebars, the loads to be introduced can be selected variably by choosing the anchorage depth.
- FIS EP can be used for smooth installation with the standard fischer accessories.
- FIS EP can be installed for the rock anchoring applications.

### **Functioning**

- The epoxy mortar FIS EP combined with the FIS A threaded rod / Rebar, is suitable for pre-positioned and push-through installation.
- Resin and hardener are stored in two separate chambers, thus are not mixed and activated until extrusion through the static mixer.
- The mortar bonds the entire surface of the anchor with the drill hole wall and seals off the drill hole.
- The anchor is set manually by slightly rotating it until the anchor reaches the drill hole base.
- During push-through installation, the annular gap is filled with FIS EP.



#### Loads

Injection system FIS EP with threaded rod FIS A / RGM / Rebar ( Strength grade 5.8 / Fe 415 ) Highest recommended loads of a single anchor1)4) in normal concrete of strength class C20/25. Design method according to EN 1992-4.

				Cracked concrete				Non-cracked concrete				
Dia	Effective anchorage depth	Minimum member thickness	Maximum instal- lation torque	minimum spacing- (s <sub>min</sub> ) and edge distance (c <sub>min</sub> ) mini					Recommended tension- ( $N_{rec}$ ), shear loads ( $V_{rec}$ ), minimum spacing- ( $s_{min}$ ) and edge distance ( $c_{min}$ )			
	h <sub>ef</sub>	h <sub>min</sub>	T <sub>inst,max</sub>	N <sub>rec<sup>3)</sup></sub>	V <sub>rec<sup>3)</sup></sub>	S <sub>min</sub> 3)	c <sub>min<sup>3)</sup></sub>	N <sub>rec</sub> 3)	V <sub>rec</sub> 3)	s <sub>min</sub> 3)	c <sub>min<sup>3)</sup></sub>	
[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[kN]	[kN]	[mm]	[mm]	
8	60	100	10				-	5,4	5,1	40	40	
0	160	190	10				-	9,0	5,1	40	40	
10	60	100	20		-			6,4	8,6	45	45	
10	200	230	20					13,8	8,6	45	45	
••	70	100	40	4.2	10,0	55	55	8,4	12,0	55	55	
12	240	270	40	14,4	12,0	55	55	20,5	12,0	55	55	
••	80	120	60	6,4	15,3	65	65	12,0	22,3	65	65	
16	320	360	60	25,5	22,3	65	65	37,6	22,3	65	65	
20	90	140	120	9,0	21,5	85	85	15,7	34,9	85	85	
20	400	450	120	39,9	34,9	85	85	58,6	34,9	85	85	
	96	160	150					17,2	41,3	105	105	
24	480	540	150	-				84,3	50,9	105	105	
	108	170	200	-				20,0	48,0	120	120	
27	540	600	200	-				99,9	65,7	120	120	
20	120	190	300	-				24,7	59,2	140	140	
30	600	670	300					123,4	80,6	140	140	

<sup>1)</sup> The partial safety factors for material resistance and a partial safety factor for load actions of  $\gamma_L$  = 1.4 are considered. As an single anchor counts e.g. an anchor with a spacing  $s \ge 3$  x  $h_{ef}$  and an edge distance  $c \ge 1.5$  x  $h_{ef}$ .

<sup>&</sup>lt;sup>2)</sup> Further steel grades by request.

<sup>&</sup>lt;sup>3)</sup> In the case of combinations of tensile and shear loads, bending moments and reduced edge and axial spacings (anchor groups), the design must be carried out in accordance with the EN 1992-4.

 $<sup>^{41}</sup>$  The specified loads are valid for anchorages in dry and damp concrete. The factor  $\Psi_{SUS}$  was taken into account with 1.0.