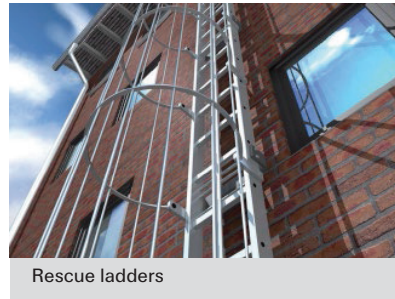


The proven bonded anchor for universal application



Rescue ladders

APPROVALS



ADVANTAGES

- The FIS V injection mortar has numerous system approvals, such as in cracked and non-cracked concrete, masonry and for rebar connections. FIS V is thus the universal injection in mortar family with guaranteed reliability for practically all areas of application.
- FIS VV HIGH SPEED has a significantly shorter curing time than FIS V, thus also ensuring swift work progress even at low temperatures.
- FIS VS LOW SPEED with extended gelling time prevents premature curing of the mortar at higher temperatures and is ideally suited to large drill hole depths.
- The extensive range of accessories is ideally suited to the FIS V injection mortar family, increases the great flexibility of the system and thus allows for a broad range of applications.

BUILDING MATERIALS

Approved for anchoring in:

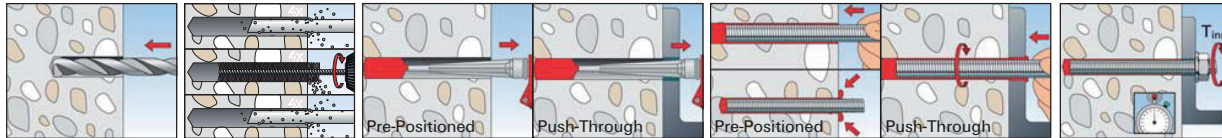
- Concrete C20/25 to C50/60
- Cracked and non-cracked
- Seismic conditions
- Hollow blocks made from lightweight concrete
- Hollow blocks made from concrete
- Vertically perforated brick
- Perforated sand-lime brick
- Solid sand-lime brick
- Aerated concrete
- Solid brick
- Rebar connections
- Remedial wall tie VBS 8

- Weather facing reconstruction system FWS II
- Stand-off installation Thermax

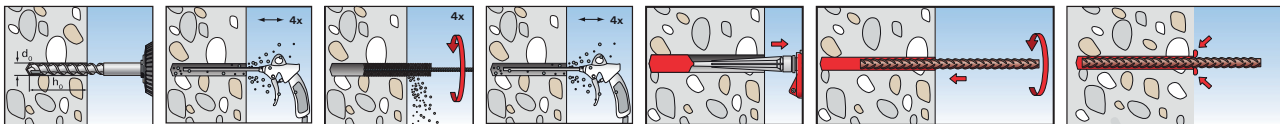
Approved for rebar connection in:

- Concrete C12/15 to C50/60

INSTALLATION



INSTALLATION DETAILS-REBAR



$d_0 \geq 18$ mm with oil free compressed air ($P > 6$ bar)

TECHNICAL DATA

Item	Art.No.	Languages on the cartridge	Contents	Sales unit (pcs)
FIS V 360 S	094405	GB, I, P, E, PRC, JP	1 cartridge 360 ml, 2 x static mixer FIS S	6
FIS S	520742	-	10 static mixer	10
FIS V 360 S in bucket	503025	GB, I, P, E, PRC, JP	20 cartridges 360 ml, 20 x static mixer FIS S	1

CURING TIME

Cartridge temperature (mortar)	Gelling time	Temperature at anchoring base	Curing time
		-5°C - ±0°C	24 hrs.
		±0°C - +5°C	3 hrs.
+5°C - +10°C	9 min.	+5°C - +10°C	90 min.
+10°C - +20°C	5 min.	+10°C - +20°C	60 min.
+20°C - +30°C	4 min.	+20°C - +30°C	45 min.
≥30°C	2 min.	≥30°C	35 min.

The above times apply from the moment of contact between resin and hardener in the static mixer.
For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.

LOADS

Loads for a single anchor in concrete ^{1) 2) 5) 8) 9)}

For the design the complete approval ETA - 02/0024 has to be considered.

Design Resistance ¹⁾

Rod diameter hef(mm) Quality	Dia 6 60				Dia 8 80				Dia 10 100				Dia 12 120				Dia 16 160				Dia 20 200			
	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar
Non-cracked Concrete																								
Tension C20/25 N _{rd} (kN)	6.6	6.7	6.7	-	12.6	14.7	13.7	14.7	19.3	23.0	21.7	23.0	28.6	33.1	31.5	33.1	52.3	53.6	53.6	53.6	79.5	79.5	79.5	79.5
Tension C50/60 N _{rd} (kN)	6.6	8.5	7.5	-	12.6	18.5	13.7	18.1	19.3	29.0	21.7	28.0	28.6	41.8	31.5	40.8	52.3	67.5	58.7	67.5	82.0	100.2	91.7	100.2
Shear ≥ C25/25	4.0	6.4	4.5	-	7.2	11.7	8.2	10.1	12.0	18.5	13.0	15.8	16.8	26.9	18.9	22.8	31.2	50.2	35.2	40.5	48.8	78.4	54.9	63.5
Cracked Concrete																								
Tension C20/25 N _{rd} (kN)	-	-	-	-	-	-	-	-	12.5	12.5	12.5	6.2	18.0	18.0	18.0	15.0	32.1	32.1	32.1	26.8	46.0	46.0	46.0	37.6
Tension C50/60 N _{rd} (kN)	-	-	-	-	-	-	-	-	15.8	15.8	15.8	7.9	22.8	22.8	22.8	19.0	40.5	40.5	40.5	33.7	58.0	58.0	58.0	47.5
Shear ≥ C25/25	-	-	-	-	-	-	-	-	12.0	18.5	13.0	12.5	16.8	26.9	18.9	22.8	31.2	50.2	35.2	40.6	48.8	78.3	54.9	63.5

Rod diameter hef(mm) Quality	Dia 24 240				Dia 25 250	Dia 27 270				Dia 28 280	Dia 30 300		
	5.8	8.8	A4-70	Rebar		5.8	8.8	A4-70	Rebar		Rebar	5.8	8.8
Non-cracked Concrete													
Tension C20/25 N _{rd} (kN)	108.5	108.5	108.5	-	117.8	129.7	129.7	129.7	-	139.5	160.2	160.2	160.2
Tension C50/60 N _{rd} (kN)	118.0	136.8	132.1	-	148.4	153.3	163.5	163.5	-	175.6	187.3	201.8	201.8
Shear ≥ C25/25	71.2	112.9	79.1	-	99.3	92.0	146.8	102.9	-	124.5	112.8	179.5	125.8
Cracked Concrete													
Tension C20/25 N _{rd} (kN)	54.2	54.2	54.2	-	52.3	61.0	61.0	61.0	-	65.6	75.3	75.3	75.8
Tension C50/60 N _{rd} (kN)	68.3	68.3	68.3	-	65.9	76.9	76.9	76.9	-	82.7	95.0	95.0	95.0
Shear ≥ C25/25	71.2	108.5	79.1	-	99.3	92.0	122.1	102.9	-	124.5	112.8	150.7	125.8

Recommended Resistance ²⁾

Rod diameter hef(mm) Quality	Dia 6 54				Dia 8 80				Dia 10 90				Dia 12 110				Dia 16 150				Dia 20 180			
	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar	5.8	8.8	A4-70	Rebar
Non-cracked Concrete																								
Tension C20/25 N _{rd} (kN)	4.7	4.8	4.8	-	9.0	10.5	9.8	10.5	13.8	16.5	15.5	16.4	20.4	23.6	22.5	23.6	37.4	38.3	38.3	38.3	56.8	56.8	56.8	56.8
Tension C50/60 N _{rd} (kN)	4.7	6.1	5.4	-	9.0	13.2	9.8	12.9	13.8	20.7	15.5	20.2	20.4	29.9	22.5	29.1	37.4	48.2	41.9	48.2	58.6	71.6	65.5	71.6
Shear ≥ C25/25	2.9	4.6	3.2	-	5.1	8.4	5.9	7.2	8.6	13.2	9.3	11.3	12.0	19.2	13.5	16.3	22.3	35.9	25.2	28.9	34.9	56.0	39.2	45.4
Cracked Concrete																								
Tension C20/25 N _{rd} (kN)	-	-	-	-	-	-	-	-	8.9	8.9	8.9	4.4	12.9	12.9	12.9	10.7	22.9	22.9	22.9	19.1	32.9	32.9	32.9	26.9
Tension C50/60 N _{rd} (kN)	-	-	-	-	-	-	-	-	11.3	11.3	11.3	5.6	16.3	16.3	16.3	13.6	28.9	28.9	28.9	24.1	41.4	41.4	41.4	33.9
Shear ≥ C25/25	-	-	-	-	-	-	-	-	8.6	13.2	9.3	8.9	12.0	19.2	13.5	16.3	22.3	35.9	25.1	29.0	34.9	55.9	39.2	45.4

Rod diameter hef(mm) Quality	Dia 24 220				Dia 25 250	Dia 27 270				Dia 28 280	Dia 30 300		
	5.8	8.8	A4-70	Rebar		5.8	8.8	A4-70	Rebar		Rebar	5.8	8.8
Non-cracked Concrete													
Tension C20/25 N _{rd} (kN)	77.5	77.5	77.5	-	84.1	92.6	92.6	92.6	-	99.6	114.4	114.4	114.4
Tension C50/60 N _{rd} (kN)	84.3	97.7	94.4	-	106.0	109.5	109.5	116.8	-	125.4	133.8	144.1	144.1
Shear ≥ C25/25	50.9	80.6	56.5	-	70.9	65.7	65.7	104.9	-	88.9	80.6	128.2	89.9
Cracked Concrete													
Tension C20/25 N _{rd} (kN)	38.7	38.7	38.7	-	37.4	43.6	43.6	43.6	-	46.9	53.8	53.8	53.8
Tension C50/60 N _{rd} (kN)	48.8	48.8	48.8	-	47.1	54.9	54.9	54.9	-	59.1	67.9	67.9	67.9
Shear ≥ C25/25	50.9	77.5	56.5	-	70.9	65.7	65.7	87.2	-	88.9	80.6	107.6	89.9

- (1) The partial safety factors for material resistance as regulated in the approval.
- (2) Partial safety factor for load $\gamma_L = 1.4$ are considered for recommended load capacities.
- (3) Minimum possible axial spacings resp. edge distance while reducing the permissible load/design load.
- (4) For combinations of tensile loads, shear loads, bending moments as well as reduced edge distances or spacings (anchor groups) see approval.
- (5) For higher concrete strength classes up to C50/60 higher permissible loads may be possible.

- (6) The given loads are valid for use in dry and humid concrete for temperatures in the substrate up to +50°C (resp. short term up to 80°C) and best possible drillhole cleaning according approval.
- (7) Rebar grade used for above calculation is FY= 460 N/mm².
- (8) The above loads use for embedment depth = 10 x dia.
- (9) Embedment depth can be reduced or increased to get desired loads as per approval.